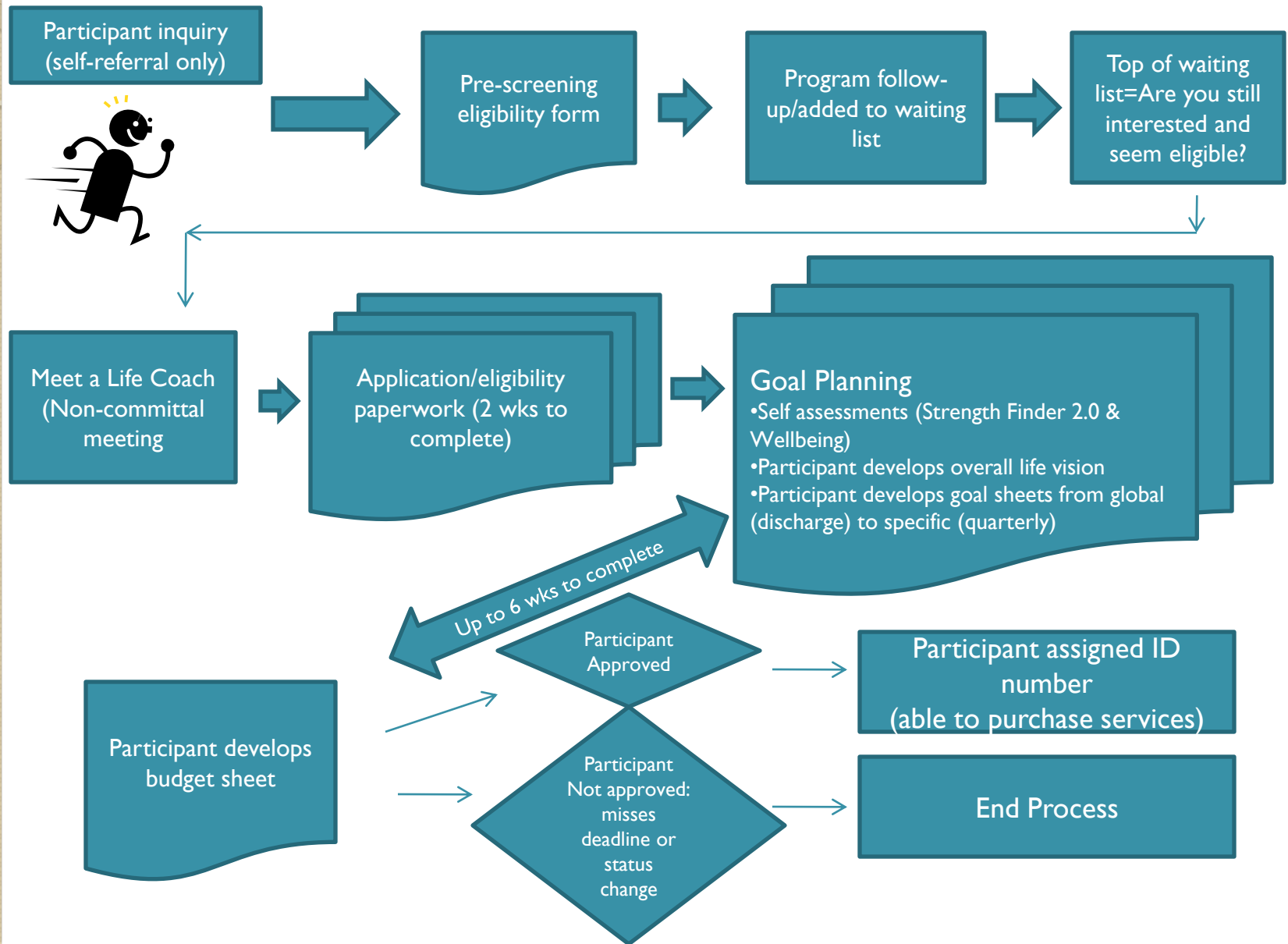


C20 SDC Process Map 2/26/11



SDC Purchasing Goods & Services

